

4

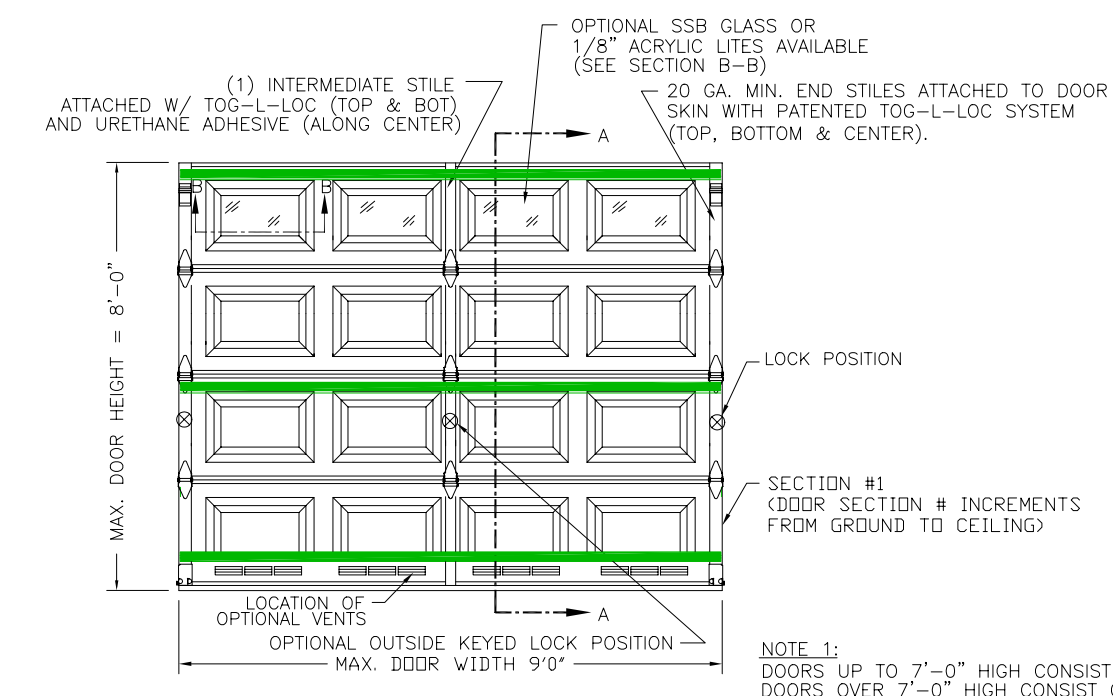
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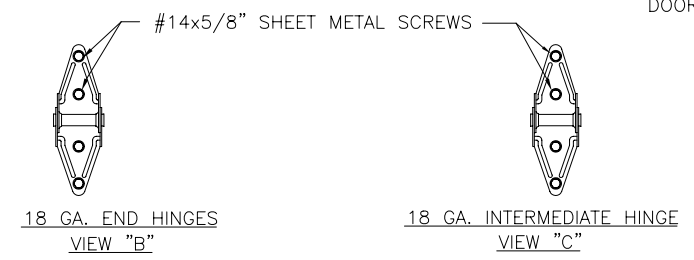
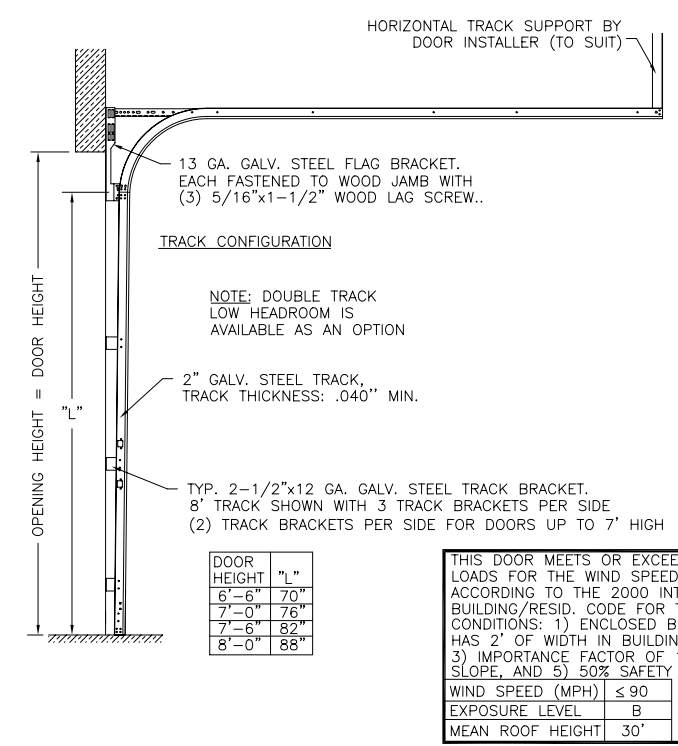
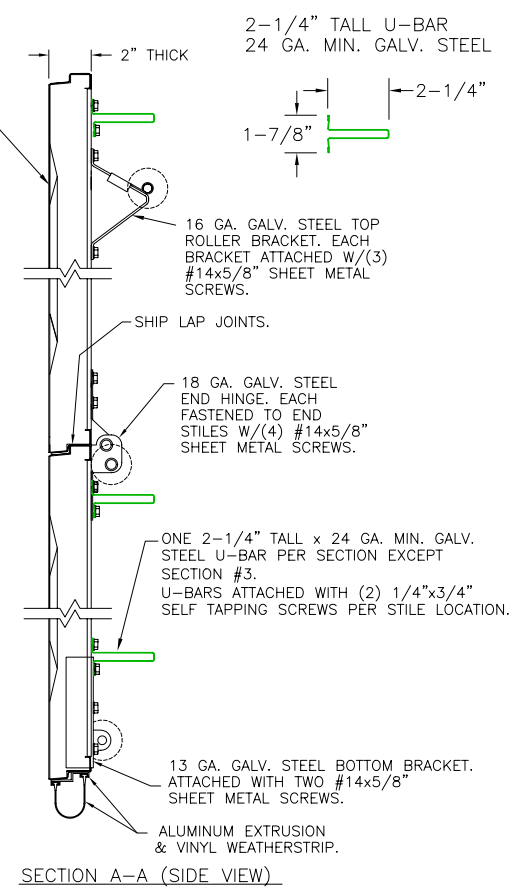
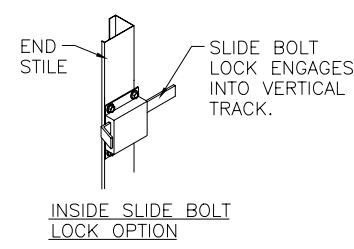
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CLOPAY MODELS: 73, 75, 75L, 76 HOLMES MODELS 42, 46 (25 GA. STEEL SKIN)
 CLOPAY MODELS: 84A, 94 HOLMES MODEL 48 (24 GA. STEEL SKIN)
 CLOPAY MODEL 1500 (25 GA. STEEL SKIN WITH 1-5/16" THICK POLYSTYRENE FOAM INSULATION)

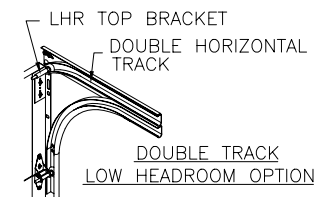
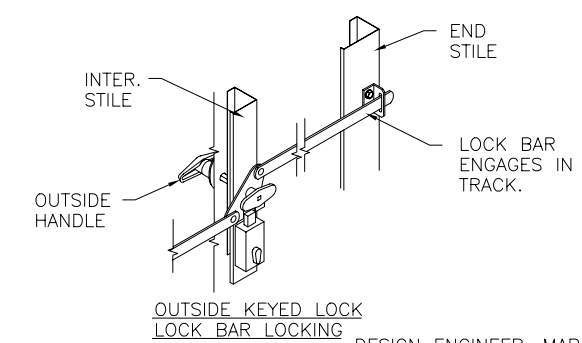
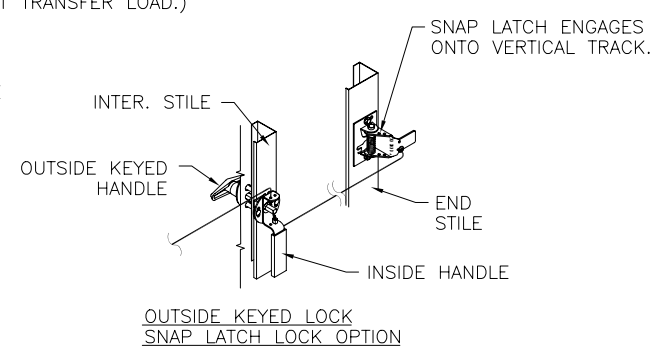
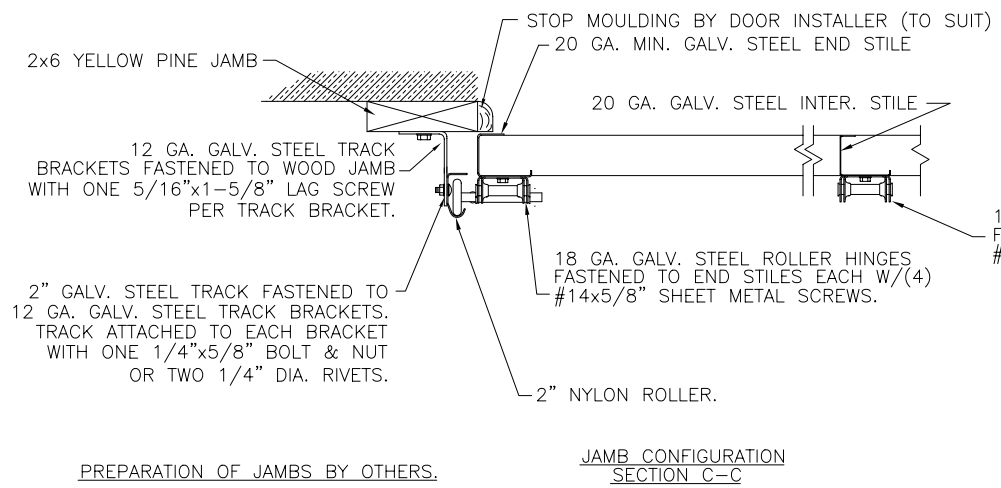
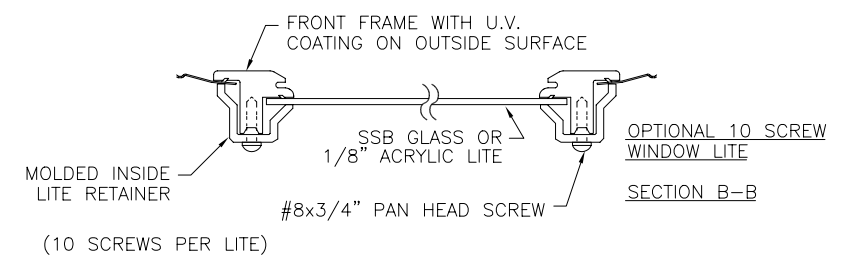
REVISIONS					
REV. NO.	ZONE:	DATE:	ECN NO.	APPVD:	DESCRIPTION
01	-	10/28/03	ER1022R02	SH	ADDED M/N 42, 48



25 GA. MIN. STEEL SKIN COATED WITH GALV., BAKED-ON PRIMER, AND A BAKED-ON POLYESTER TOP COAT APPLIED TO BOTH SIDES OF STEEL SKIN.



VERTICAL JAMB ATTACHMENT (WOOD FRAME BUILDINGS):
 OPTION ONE: 3/8" x 3" (1-1/2" EMBED) LAG SCREWS ON 24" CENTERS. 1-1/8" O.D. MIN. WASHER REQUIRED. LAG SCREWS MAY BE COUNTERSUNK (NOT REQUIRED) TO PROVIDE A FLUSH MOUNTING SURFACE.
 OPTION TWO: 16D x 3-1/2" (2" EMBED) COMMON WIRE NAILS ON 13" CENTERS.
 (HORIZONTAL JAMBS DO NOT TRANSFER LOAD.)



DESIGN ENGINEER: MARK WESTERFIELD, P.E.
 FLORIDA P.E. #48495, NC P.E. #23832, TEXAS P.E. #91513
 DESIGN LOADS: +13.0 P.S.F. & -15.0 P.S.F.
 TEST LOADS: +19.5 P.S.F. & -22.5 P.S.F.

NOTE 2: THE DESIGN OF THE SUPPORTING STRUCTURAL ELEMENTS SHALL BE THE RESPONSIBILITY OF THE PROFESSIONAL OF RECORD FOR THE BUILDING OR STRUCTURE AND IN ACCORDANCE WITH CURRENT BUILDING CODES FOR THE LOADS LISTED ON THIS DRAWING.

NOTICE: Confidential/Proprietary information of CLOPAY BUILDING PRODUCTS CO. is contained herein and may not be disclosed, used, duplicated, made available, or distributed without its prior consent. Failure to observe this notice may result in liability for any damages and losses resulting therefrom.

Third Angle Projection

Unless Stated Otherwise TOLERANCES are
 .0 = ±.03
 .00 = ±.015
 .000 = ±.005
 .0000 = ±.001
 Degrees = ±1/2'

Unless Stated Otherwise DIMENSIONS ARE IN INCHES.

Glopay Building Products Company

8585 Duke Boulevard
 Mason, OH 45040
 (513) 770-4800

DESCRIPTION: SINGLE CAR 73/75/75L/76 +13.0/-15.0 PSF DES.

DRAWN BY: DAS	DATE: 11/22/02	SCALE: NTS	DWG. SIZE B
CHECKED BY:	DATE:	SHEET 1 OF 1	REV. NO. 01
DWG. NO.: 102738			

PART NO.:

4

3

2

1