



# RESIDENTIAL STEEL DOORS

## Value Plus Series Models B178/B378



MODEL B178 with COLONIAL 509 WINDOWS



### 2-LAYER CONSTRUCTION

① Steel + ② Insulation

Limited sections  
25 year warranty

Limited windows  
10 year warranty

Limited hardware  
10 year warranty

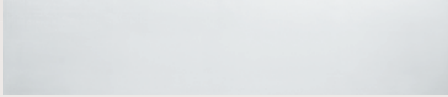


## Insulated Traditional & Flush Panel Steel Garage Doors

### PANEL OPTIONS:



B178 (TRADITIONAL)



B378 (FLUSH)



MODEL B378, FLUSH

### COLOR OPTIONS:



(Printed colors may vary from actual panel colors)

### WINDOW OPTIONS:

#### Classic Plain\*



Plain Short

#### Classic Snap-In\*



Colonial

#### Designer



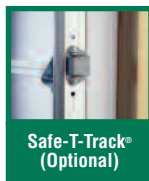
Brass Elegance

\*Classic Plain and Colonial Classic Snap-In windows are installed in the second section from top. All other Classic Snap-In designs and Designer windows are installed in the top section (unless specified otherwise by customer).

See the Window Brochure behind page S2 for all available window designs and options.

### HEADROOM REQUIREMENTS:

Extension Springs		Torsion Springs	
Track Radius	Headroom Needed	Track Radius	Headroom Needed
12"	10"	12"	12"
15"	12"	15"	14"



## Price Includes

- **Heavy-duty 25 gauge steel** skin bonded to ¾" thick polystyrene insulation for durable, quiet, energy efficient operation. **R-value 4.4.**
- **Patented finger protection joint** design "pushes" even small fingers out of harm's way.
- **Exclusive Weatherstop®** joint seal provides more protection from the elements, sealing garage door from air infiltration and rain.
- Steel skin with **Traditional** woodgrain textured raised panel (Model B178) or **Flush** panel (Model B378) complements any home style.
- **Hot dipped galvanized steel skin** with a baked-on primer and top coat helps assure maintenance-free durability. Finish may be painted with a high quality exterior latex paint to complement the home.
- **Nylon rollers** help assure quiet, long-lasting performance.
- Slide in **vinyl bottom weatherseal** in a rustproof aluminum retainer helps seal out the elements.
- **Patented Safe-T-Bracket®** designed for added safety; cannot under normal circumstances be removed while door is under tension.
- **White finish painted steel end stiles** give hinges and rollers extra support while providing a clean interior finish.
- **Safe-T-System®** provides peace of mind and enhanced protection when installing and operating the garage door.
- **12" radius track** for normal installations. 15" radius track available.
- All **hardware included** *except* rear track hanger, low headroom hardware and vinyl perimeter seal.
- **EZ-Set™ torsion springs** standard on all sizes. Doors professionally installed include **Standard** torsion springs.
- **Corrosion resistant, durable galvanized springs** with clean appearance.
- **Inside slide lock is standard, outside keyed lock** available (at additional charge). See page S20.
- Operator attachment.

## Special Notes:

- For doors sold through Home Depot's Expert Installation Program, the springing systems and locking systems may vary by market.
- Doors ordered in white unless a color is specified.
- See page S2 for panel arrangement